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engine. Year, Model Opening BTDC  $\pm 5^\circ$  '90-'93 SP, '91 GT, '91 XP, '92-'93 GTS, '93 SPi 115 '92 GTX, '92 XP 129 '88, '89, '94+ SP, '90 GT, '93 SPX, '93-94GTX, '93 XP 130 '94+ SPX, '94+ XP, '95+ GTX 147 (Below) Place a screwdriver, or use a TDC gauge in the front (MAG) cylinder through the spark plug hole.

4.3 (Below) Remove the front engine mount bolt and two bolts securing the mount to the hull with a 13mm socket. 4.4 (Below) Remove the starter wire with a 10mm socket. 4.5 Remove the two rear engine mount bolts with a 13mm socket. Loosen the clamp around the driveshaft at the PTO and slide the engine approximately 4” forward to clear the ...

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The Sea-Doo GTX is a personal watercraft (PWC) made by Bombardier Recreational Products of Canada. Part of their Sea-Doo line of watercraft, the Sea-Doo GTX has been produced since 1992. It is a three-person personal water craft with a 'luxury' ride combined with a series of engines. The performance of a Rotax marine engine with R.A.V.E. exhaust, a three-passenger contoured seat; dual mirrors ...

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