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Manish Bhojasia, a technology veteran with 20+ years @ Cisco & Wipro, is Founder and CTO at Sanfoundry. He is Linux Kernel Developer & SAN Architect and is passionate about competency developments in these areas. He lives in Bangalore and delivers focused training sessions to IT

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SINUMERIK, Manual, 5-axis machining 8 1.1 Introduction With multi-axis machining, the main objectives are to achieve perfect surface quality, precision, and speed without any need for remachining. Within this context, workflow is typically characterized by the CAD-CAM-CNC process chain. From the CAD system right through to the control

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