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Fermenting doughs must
be held in temperature-
and humidity-controlled
areas. f48 Biscuit, cracker
and cookie recipes Water
biscuits 30 Units of fat to

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100 units of flour 20 10 0
0 10 20 30 Units of sugar
to 100 units of flour 5.10
Enrichment of water
biscuits.

In general, crackers may
have some of the
following features which

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influence the baking
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process: Doughs which are
leavened and fermented
with ingredients such as
yeast, ammonia and
sodium bicarbonate.

Doughs generally have a
high water content
(15–25%). Cracker doughs

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are laminated (the dough
sheet is made up from
multiple thin layers).

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gently at the first stage:
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shortening, sugars, water,
salt, egg powder, vanilla,
invert syrup and
ammonium bicarbonate.
These ingredients are
mixed to dissolve the
sugar and achieve a
creamy emulsion. The

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water should be cold and
the mix kept as cool as
possible. The flour and
sodium bicarbonate are
added for ...

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sandwich biscuits.

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while part four covers the
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...

This manual takes readers

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through such secondary
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processes as coating,
sandwiching and icing,
concentrating on common
production problems and
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factor in baking doughs
with high water content,

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such as crackers and water biscuits. Low moisture content enhances the keeping qualities of the biscuit. Evenness of the moisture content from the centre to the outside of the biscuit requires penetrative heat and adequate time for

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baking and cooling to
avoid “checking” (cracks
in the biscuits after
packing).

Type III Crackers Type IV
Cookies Type V Speciality
biscuits 5.1 Sweet This IS
the most common variety

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of biscuits where fat and
sugar levels are generally
high This variety 10
general provides a
comparative shorter bite,
sweet taste 5.2 Semi-sweet
Semi-sweet type
of products have
comparatively low level

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of sweetness, 10 general
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2.2 Fortification of
Biscuits . Biscuits can
hardly be regarded as a
healthy snack because they
usually contain high levels
of rapidly digested

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carbohydrate, high fat,
generally low levels of
fiber and only modest
amounts of protein [5,29].
Several studies have used
blended flours or
composite flours to
produce biscuits
[2,7,11,17,26,29-35].

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