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considered 'a permanent part of the engine and
Honda engines are designed to give safe and dependable service if oper-.
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**GX340?GX390 Engine
Assembly Information**

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**PISTON
CRANKSHAFT/BALANCER/PISTON
EXHAUST VALVE
REMOVAL/INSTALLATION:**
Loosen and tighten the
bolts in a crisscross pattern
in 2-3 steps.
**DISASSEMBLY,
REASSEMBLY:** Refer to

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**GX120·GX160·GX200
Engine Assembly
Information.**

**REASSEMBLY: Refer to
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REASSEMBLY:

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the throttle lever. Then using the special tool, adjust the maximum engine speed by turning the 5 x 25 mm torx. bolt so that the throttle lever cannot be moved past that point.-1 (rpm)

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**GX240?GX270?GX340?GX390
Engine Adjustment
Information VALVE
CLEARANCE NOTE:
Valve clearance inspection
and adjustment must be
performed with the ...**

The SAE J1349 standard

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measures net horsepower with the manufacturer's production muffler and air cleaner in place. Net horsepower more closely correlates with the power the operator will experience when using a Honda engine powered

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product. The power rating of the engines indicated in this document measures the net power output at 3600 rpm (7000 rpm for model GXH50, GXV50, GX25 and GX35) and ...

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The Honda GX390 engines meet U.S. Environmental Protection Agency and the California Air Resources Board regulations. Honda engine distributors and equipment manufacturers that use Honda engines are

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required by regulation to follow this OEM technical manual. Correct engine matching ensures that the engine will be durable (and emission

Model specific dimensions available in the

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"Downloads" menu. *The power rating of the engine indicated in this document is the net power output tested on a production engine for the engine model and measured in accordance with SAE J1349 at 3,600 rpm (net

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power) and at 2,500 rpm (max net torque). Mass production engines may vary from this value.

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Engine Parts Diagrams.
Honda's GX 340 11hp
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has built a reputation for long life, smooth quiet operation and vibration free operation.

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need. From routine
maintenance parts like
spark plugs, air ...

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manual covers the
operation and maintenance
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engines and is based on GX240 engine. The QAE type is equipped for both electric and manual starting; other types are equipped for manual starting only.

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Assembly Information

PISTON

CRANKSHAFT/BALANCER/PISTON

EXHAUST VALVE

REMOVAL/INSTALLATION:

Loosen and tighten the
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in 2-3 steps.

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Model specific dimensions

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available in the
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power rating of the engine
indicated in this document
is the net power output
tested on a production
engine for the engine
model and measured in
accordance with SAE

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J1349 at 3,600 rpm (net power) and at 2,500 rpm (max net torque). Mass production engines may vary from this value.

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/ 5W30 . Hondabond 4
(OEM) Liquid Gasket .
Combustion Cleaner
(OEM) 385g . Rewind
Starter (OEM) GX160 –
GX390 . Rewind Starter
(AM) GX340 – GX620 .
Rewind Starter Spring

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(AM) GX340 – GXV620

(1) SAE 10W-30 (API service category SJ or later) is recommended for general use, except as noted. Represents crankcase capacity; however, actual amount

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will vary based on residual
oil in engine.

GENERATORS

GENERATOR MODEL

ENGINE STANDARD

SPARK PLUG SPARK

PLUG GAP FLOAT

LEVEL ENGINE SPEED

ENGINE OIL

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**CAPACITY (1)
COMPRESSION VALVE
CLEARANCE E300 ...**

**GX340?GX390 Engine
Assembly Information
PISTON
CRANKSHAFT/BALANCER/PIS
EXHAUST VALVE**

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REMOVAL/INSTALLATION:

Loosen and tighten the bolts in a crisscross pattern in 2-3 steps.

DISASSEMBLY,

REASSEMBLY: Refer to

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Engine Assembly

Information.

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REASSEMBLY:

The Honda GX340 K1 is a
0.34 l (337 cc, 20.6 cu·in)
single-cylinder air-cooled

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4-stroke internal combustion small gasoline engine with horizontal shaft, manufactured by Honda Motor Co. since 1985 for general-purpose applications.

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GX340 engine has been
around for many years &
not all GX340's are the
same. Listed below are the
most common parts for the

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**APPLICABLE ENGINE
MODEL: HONDA
GX240K1, GX270,
GX340K1, GX390K1**

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general use, except as noted. Represents crankcase capacity; however, actual amount will vary based on residual oil in engine.

GENERATORS

GENERATOR MODEL

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PLUG GAP FLOAT
LEVEL ENGINE SPEED
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CAPACITY (1)
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Honda Oil (OEM) 10W30

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/ 5W30 . Hondabond 4
(OEM) Liquid Gasket .
Combustion Cleaner
(OEM) 385g . Rewind
Starter (OEM) GX160 –
GX390 . Rewind Starter
(AM) GX340 – GX620 .
Rewind Starter Spring
(AM) GX340 – GXV620

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