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disassembly, manual Created Date: 7/30/2021 10:06:34 PM

GX120·GX160·GX200 Engine Assembly Information REASSEMBLY: Install with the triangle mark toward the pushrod hole. REASSEMBLY: Push in until the bearing touches the crankcase. Be careful not to damage the oil seal. CONNECTING ROD BOLT 12 N·m (1.2 kgf·m, 9 lbf·ft) 6 x 28 (GX120) 12 N·m (1.2 kgf·m, 9 lbf·ft) 8 x 32 (GX160/GX200)

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DISASSEMBLY: Push down and slide the valve spring retainer (1) to the side so that the valve stem (2) slips through the hole at the side of the valve spring retainer. Do not remove the valve spring retainer while the cylinder is installed to the crankcase, or the valve will drop into the cylinder. (1) (2) ENGINE HANGER (Seal lip)

ASSEMBLY:

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GX340?GX390 Engine Assembly Information PISTON CRANKSHAFT/BALANCER/PISTON EXHAUST VALVE REMOVAL/INSTALLATION: Loosen and tighten the bolts in a crisscross pattern in 2-3 steps. DISASSEMBLY, REASSEMBLY:

Refer to GX120·GX160·GX200 Engine Assembly Information. REASSEMBLY: Refer to GX120· GX160·GX200 Engine Assembly Information. REASSEMBLY:

DISASSEMBLY: Push down and slide the valve spring retainer (1) to the side so that the valve stem (2) slips through the hole at the side of the valve spring retainer. Do not remove the valve spring retainer while the cylinder is installed to the crankcase, or the valve will drop into the cylinder. (1) (2) ENGINE HANGER (Seal lip)

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