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various modified forms.

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Bearings 0.002" Con Rod Bearings 0.0015"  
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The engine called "PATCH" is really a Kent block that was "patched" with a steel

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plate after a rod punched a hole in it! Look closely at the lower right of the block. This engine - built by Minister Engines - went on to win many FF races in the UK including

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cap, oil pump and fuel pump.

This Ford Kent crossflow 1,600cc engine was built in 2007 by BHP in Allentown,

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