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An example of this machine is shown in Fig. 43. 20 Machine Tools for Machining 841. Cylindrical Grinding Machine. Cylindrical grinding is normally used to grind cylindrical surface s. The surface ...

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Machining time in shaping can be estimated using the scheme given in Fig. 4.9.3 which shows the length of tool – work travels required to remove a layer of material from the top flat surface of a block in a shaping machine.

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