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Abstract— We propose a new simple design method for a ceramic pressure-tight housing with metal caps. Ceramics have higher compressive strength and lower specific gravity than typical metals. Moreover, they are free from erosion by seawater. For that reason, we can produce light pressure-tight ceramic

 $11/3/2008 \cdot A$ method for producing a metal/ceramic bonding circuit board as set forth in claim 1, wherein said molten metal is caused to contact the other side of said ceramic substrate at the step of injecting the molten metal so as to contact the one side of the ceramic substrate, and a metal member is bonded to the other side of said ceramic substrate at the step of cooling and solidifying the molten ...

This method has helped realize the internal mirror-surface grinding of very hard materials. Fig.1 Principle of ELID II -grinding 2-2 ELID honing grinding procedure Figure 2 shows the grinding procedure in which ELID II -grinding was applied to the honing machine /3/. After initial truing of the metal bond wheel for forming to be round in

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