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Production Planning is the process of aligning demand with manufacturing capacity to create production and procurement schedules for finished products and component materials. SAP PP is an important module of SAP. It tracks and makes a record of the manufacturing process flows, for example, the planned and actual costs.

Worked examples, legal cases and over 65 project case studies are used to illustrate the practical application of the theory, where appropriate. Extensive references are captured, including the UK government's Constructing Excellence programme and the National Audit Reports, in order to further develop an understanding of the subject.

The production schedule at Toyota is determined by demand leveling and Heijunka – a Japanese term for make flat and level/smoothing the waves of production. 12 Miguel Ochoa, "The Toyota Production System: a study of its components," diss., Massachusetts Institute of Technology, 1997.

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